

## COMPACT MIG-MAG EQUIPMENT 315A



### GWK 315 COMPACT



#### Welding equipment MIG-MAG

The GWK series are compact MIG-MAG devices with the possibility to incorporate coils of 5 to 20 kgs. The generators are equipped with inverter technology with shape control waveform for perfect arc stability even at low amperage. They are designed to work in adverse conditions and high work rates.

### Main features

Waveform control for increased arc stability even at low amperage.

Equipped with temperature, voltage and current sensors for added self-protection.

Coil load capacity of 20 Kgs.

4 roller drive train.

### Technical data

• Model	GWK 315 COMPACT	• Wire diameter (mm)	
• Power supply voltage (V)	3~380±10%	Fe:	0.6/0.8/0.9/1.0/1.2
• Fre. (HZ)	50/60	Ss:	0.8/0.9/1.0/1.2
• Rated input power (KW)	11	Flux-Cored:	0.6/0.8/0.9/1.0/1.2
• Rated input current (A)	23	• Efficiency	≥85%
• Work cycle (40°C 10Min)		• Net weight (Kg)	25
40% 315A / 60% 250A/ 100% 200A		• Dimensions (mm)	618x240x445
• Vacuum voltage (V)	53	• Power factor	0.72
• Welding current range (A)	50~315	• Insulation class	H
• Welding voltage range (V)	13.5~30	• Protection class	IP 23
		• Refrigeration	AF