MMA 400A WELDING EQUIPMENT



SWK 400 CSO



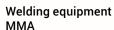












SWK CSO is a series of light-weight inverter equipment, for electrode and TIG welding. They are prepared to work with generators avoiding failures derived from voltage peaks.

Their high vacuum tension allows them to work with cellulosic electrode and achieve a perfect priming of the electrode in any working condition.

They have functions like ARC Force, Anti-sticking and Hot Start and are equipped with voltage, current and temperature for equipment self-protection.

Main features

Tig Mode

Tig Lift mode welding capability.

Additional functions

Incorporates Hot Start, Anti-sticking, Arc Force and VRD functions.

Protection

Equipped with temperature sensors, protection for loss of phase, voltage and current for a high self-protection of the equipment.

Digital screen

Use with current generator

Designed to absorb voltage peaks and work safely with generator power.

High vacuum voltage.

Technical data

• Model	SWK 400 CSO
 Power supply voltage (V) 	3~380 ±10%
• Fre. (HZ)	50/60
 Rated input power (KW) 	16.0
Rated input current (A)	30
 Work cycle (40°C 10Min) 	
60% 400A / 100% 325A	
Vacuum voltage (V)	90
Welding voltage range (V)	20~400
Electrode type	6010,6011,6013,7018

 Electrode diameter 	Ф1.6~Ф6.0 mm.
 Efficiency 	≥90%
 Net weight (Kg) 	19
 Dimensions (mm) 	485x240x445
 Power factor 	0.7
 Insulation class 	Н
 Protection class 	IP 23
• AF Cooling	AF