

COMPACT PULSED MIG-MAG EQUIPMENT 250A



GWK 250-3 PULSE



Welding equipment MIG-MAG Pulsed

The GWK PULSE series is made up of synergistic equipment with Pulsed and Double Pulsed MIG-MAG Technology in compact design for easy portability.

Pulsed technology allows remarkable advantages of welding of different types of materials and thicknesses. It can house coils from 5kg to 20 kg. This is the three-phase version.

Main features

- Synergistic.
- Multifunction
- MIG/TIG/MMA
- High power factor
- Pulsed arc and double pulsed function.
- Digital screen.
- Equipped with temperature, voltage and current sensors for added self-protection.
- 4 roller drive train.

Technical data

• Model	GWK 250-3 PULSE	• Pulse Fre (HZ)	0.5-3.0HZ
• Power supply voltage (V)	3~400±10%	• Pulse width range	10-90%
• Fre. (HZ)	50/60	• Efficiency	≥80%
• Rated input power (KW)	7.2 (MIG) 8.0 (MMA) 6.4 (TIG)	• Net weight (Kg)	26
• Rated input current (A)	MIG: 18 MMA: 20 TIG: 16	• Dimensions (mm)	670x240x450
• Work cycle (40°C 10Min)	60% 250 - 100% 195	• Power factor	0.70
• Vacuum voltage (V)	80 (MIG) 16 (MMA) 16(TIG)	• Insulation class	H
• Welding current range (A)	15~250	• Protection class	IP 23
• Welding voltage range (V)	14.8~26.5	• AF Refrigeration	AF
• Wire diameter (mm)			
Fe:	0.6/0.9/1.0/1.2		
Ss:	0.8/0.9/1.0/1.2		
Flux-Cored:	0.6/0.8/0.9/1.0/1.2		
Al:	1.0/1.2		