

COMPACT MIG-MAG 250A



GWK 250



Welding equipment MIG-MAG

The GWK series are compact MIG-MAG equipment, they can incorporate coils from 5kg to 20kgs. Shape control wave for perfect arc stability even at low amperage.

Designed to work in adverse conditions and high work rates. Available in two versions single phase and three phase.

Main features

- Wave control for increased arc stability even at low amperage.
- Equipped with temperature, voltage and current sensors for added self-protection.
- 20kgs coil load capacity.
- 4 roller drive train.
- Two options available: Single Phase and Three Phase.

Technical data

• Model	GWK 250	• Efficiency	≥85%
• Power supply voltage (V)	1~230±10%	• Net weight (Kg)	23 - 25
	3~380±10%	• Dimensions (mm)	618x240x445
• Fre. (HZ)	50/60 - 50/60	• Power factor	0.70
• Rated input power (KW)	7.3 - 11	• Insulation class	H
• Rated input current (A)	50 - 21	• Protection class	IP 23
• Work cycle (40°C 10Min)	60% 250A - 100% 200A	• Cooling	AF
• Vacuum voltage (V)	47 - 48		
• Welding current range (A)	50~250		
• Welding voltage range	13.5~26.5		