

COMPACT MIG-MAG 250A



GWK 250 MPS



Welding equipment MIG-MAG

The GWK MPS series are multifunction devices with the possibility of the 3 usual processes in a single computer (MMA-MIG AND TIG). It is a synergistic item that can incorporate coils from 5kg to 20 kg.

Designed for all maintenance work due to its versatility and easy handling.

Main features

Waveform control for greater arc stability even at low amperage.

Multifunction:
MIG/TIG/MMA.

Synergistic.

Coil load capacity of 20 Kgs.

4 roller drive train.

Technical data

• Model	GWK 250 MPS			• Wire diameter (mm)	
• Power supply voltage (V)	1~110/120/130 +- 10%			Fe:	0.6/0.8/0.9/1.0
	1~220/230/240+-10%			Ss:	0.8/0.9/1.0
• Fre. (HZ)	50/60			Flux-Cored:	0.6/0.8/0.9/1.0
• Rated input power (KW)	MIG 8.3 - MMA 9.2 - TIG 6.4			• Efficiency	≥80%
• Rated input current I (A)	MIG 37 - MMA41 - TIG 28			• Net Weight (Kg)	23
• Duty cycle (40°C 10Min)				• Dimensions (mm)	618x240x445
	TIG	MMA	TIG	• Power factor	0.99
35%	250	250	250	• Insulation Class	H
60%	195	180	195	• Protection class	IP 23
100%	150	140	150	• Cooling	AF
• Vacuum voltage (V)	68 (MIG) 48 (MMA/TIG)				
• Welding current range (A)	40-250				
• Welding voltage range (V)	14~26.5				