

# MMA SWK 250 WELDING EQUIPMENT



## SWK 250



### Welding Equipment MMA

SWK series equipment is specially designed for electrode welding.

Lightweight and with capacity for contact Tig welding, they are also designed to work with generators avoiding possible failures due to voltage peaks.

## Main features

Tig mode  
Lift Tig welding capability.

Additional functions  
Incorporates Hot Start, Anti-sticking, Arc Force and VRD functions.

Protections  
Equipped with temperature sensors, protection for loss of phase, voltage and current for a high self-protection of the equipment.

Digital screen  
Control of amperage and voltage simultaneously by digital panel.

Weight. Lightweight and versatile equipment.

Use with current generator  
Designed to absorb voltage spikes and work safely with generator power.

## Technical data

• Model	SWK 250	• Electrode type	6013,7018 etc.
• Power supply voltage (V)	3~380 ±10%	• Efficiency	≥85%
• Fre. (HZ)	50/60	• Net Weight (Kg)	10
• Rated input power (KW))	8.5	• Dimensions (mm)	457x189x350
• Rated input current (A)	18	• Power factor	0.7
• Work cycle (40°C 10Min)		• Insulation class	H
60% 250A - 100% 200A		• Protection class	IP 23
• Vacuum voltage (V)	60	• Cooling	AF
• Welding current range	10~250		
• Electrode diameter (mm)	Φ1.6~Φ5.0		