AUTOMATED WELD. CORNER DOUBLE TORCH TANDEM



WK 31 R22P

Welding automatons Corner automaton

When cornering multi-pass is required, the WK 31 R22P is the best option since it has a double tandem torch that makes it possible to give two beads on one side of the reinforcement simultaneously.

Main features

Indicated for welding where large necks are required when welding with two torches simultaneously in tandem mode

It has end-of-stroke sensors for the automatic stop of the equipment and torch deactivation

Adjustable distance between torches

Precise control of welding speed

Easy activation and deactivation of the magnet

Programmable speed in cm / min or inches / min

Technical data

• Model	WK 31 R22P
• Power	AC 100V-230V
Frequency	50/60 Hz
Dimensions	359 x 437-585 x 544
• Weight	10.5 KG
• Engine	DC24V, 12W, 5000 RPM
Reducer	1000:1
 Drive method 	4 wheel
• Speed	0-98 CM/MIN

 Traction power
 Inclination angle
 Magnet power

25 KGS 50° 30KGS